VBULMAN Products, Inc.

1650 McReynolds Avenue, N.W. Grand Rapids, Michigan 49504-2043 Phone: (616) 363-4416 Fax: (616) 363-0380 www.bulmanproducts.com

INSTRUCTIONS FOR CHANGING BLADE ON

A500, A520, A600, A400, R995, R996 etc STYLE CUTTER

On occasion, a cutter blade has to be changed to one with a serrated edge or has to be replaced because of wear or damage. Removing the blade on an assembled item requires that the tab at either end of the blade be carefully bent out of position. Use a pair of pliers for this purpose. The blade can then be rotated out of the arm slots.

Installing in a new blade requires that a tab at either end of the blade be bent similar to the removal. Then insert the opposite tab into the arm slot and rotate the blade into the other slot. (See illustration below.) The tab is then bent back into position.

There should be care taken in doing this because there is a chance that the tab could be broken off and rendered useless if wrenched too hard. For this reason we cannot guarantee that there might not be a problem. At the same time we can state that we have many customers that perform this operation without problems.

Please remember when ordering dispensers with serrated blades to specify whether the cutter is wall mounted, installed on top of, or beneath a counter. This has a bearing on which side of the blade the serrated edge is placed.

