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PORTABLE BASE AND HOLD DOWNS FOR 24", 36", 48", 60" INSTRUCTION SHEET

1. Attach the three hold down strips with two #10 x 1-3/4" round head bolts, two #10-24 keps hex nuts and two #10 acorn nuts, as shown in the exploded assembly drawing.
2. Attach the two uprights to the base assembly as shown in the exploded assembly drawing.
3. Attach the cross bar, two roller dowel clips and the 3/4" diameter roller dowel to the uprights as shown in the exploded assembly drawing. NOTE: Attach the first roller dowel clip to the cross bar and upright, insert one end of the roller dowel into that clip. Insert the other end of the dowel into the unattached clip before securing it to the crossbar and upright.
4. Attach the dowel sockets to the uprights as shown in the exploded assembly drawing.
5. Attach the handle to one of the uprights as shown in the exploded assembly drawing.
6. Attach the four casters using four 1/2-13 hex nuts as shown in the exploded assembly drawing.
7. Insert the 1-1/4" feed dowel through the core of the material to be dispensed. If core plugs are included with your material, use them. Insert the dowel onto the dowel sockets.
8. Feed the material over the top of the roller dowel and under one, two, or all three of the hold-downs if necessary to prevent rollback.



SHOWN WITH OPTIONAL
RAZOR-X CUTTER



SHOWN WITH OPTIONAL
ROTARY SHEAR CUTTER

BASE AND HOLD DOWNS ONLY EXPLODED ASSEMBLY DRAWING

CROSS BAR SIZE

6912407	24
6913607	36
6914807	48
6916007	60

1/4 X 5/8 ROUND
HEAD BOLT (8) #393

1/4 KEPS NUT (8) #11860

#10 X 1/2 TRUSS
HEAD SCREW (2)
#396

HANDLE #1074

BASE ASSEMBLY FOR
A691R-24, 36 & 48.
A691R-60 HAS A KD
BASE. SEE SEPARATE
INSTRUCTION SHEET FOR
ASSEMBLY INSTRUCTIONS.

1/2 NUT (4)
#429

SWIVEL CASTER
#376

SIZE	FEED DOWEL	ROLLER DOWEL	HOLD DWN STRIPS	BASE ASSY
24	6912415	6912414	6912411	6912401
36	6913615	6913614	6913611	6913601
48	6914815	6914714	6914811	6914801
60	6916015	6916014	6916011	6916001

ACORN NUT
#6910009

HOLD DOWN STRIPS

#10 KEPS NUT (2) #3800

#10 X 1-3/4 ROUND
HEAD BOLT (2) #379

#10 KEPS NUT (2) #3800

UPRIGHT
#6910001H

ROLLER DOWEL

1/4 KEPS NUT #11860 (4)

ROLLER DOWEL CLIP
#6910010

DOWEL SOCKET
#6910007

#10 KEPS NUT #3800

1/4 X 5/8 ROUND
HEAD BOLT (4) #393

FEED DOWEL

1/4 X 1-3/4
HEX HEAD
BOLT (4)
#1178

1/4 FLAT
WASHER (4)
#1040

1/4 KEPS NUT (4)
#11860

SWIVEL LOCKING
CASTER #377

FASTENER PACK #691253
CASTER PACK #397

BULMAN PRODUCTS, INC. GRAND RAPIDS, MICHIGAN 49504-2043
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