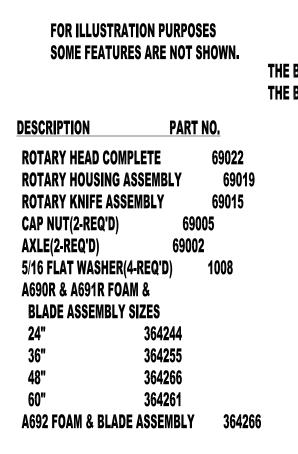


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ROTARY HEAD REPLACEMENT

- 1. DISASSEMBLE ONE END OF THE CUTTER TO REMOVE THE OLD CUTTING HEAD.
- 2. REPLACE WITH NEW CUTTING HEAD AND REASSEMBLE CUTTER. MAKE SURE BLADE FITS BETWEEN HARDENED BLUE STEEL BLADE AND ALUMINUM TRACK AND DOESN'T RIDE ON FOAM.
- 3. LOOSEN CAP NUTS TO ADJUST KNIFE HEIGHT FOR MATERIAL THICKNESS. THERE SHOULD BE A GAP BETWEEN THE BLACK RUBBER WHEELS AND **ALUMINUM TRACK.**



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