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ROTARY HEAD REPLACEMENT

1. DISASSEMBLE ONE END OF THE CUTTER TO REMOVE THE OLD CUTTING HEAD.
2. REPLACE WITH NEW CUTTING HEAD AND REASSEMBLE CUTTER.
MAKE SURE BLADE FITS BETWEEN HARDENED BLUE STEEL BLADE AND ALUMINUM TRACK AND DOESN'T RIDE ON FOAM.
3. LOOSEN CAP NUTS TO ADJUST KNIFE HEIGHT FOR MATERIAL THICKNESS.
THERE SHOULD BE A GAP BETWEEN THE BLACK RUBBER WHEELS AND ALUMINUM TRACK.

FOR ILLUSTRATION PURPOSES
SOME FEATURES ARE NOT SHOWN.

THE BEARINGS ARE GLUED IN PLACE.
THE BEARINGS ARE NOT SERVICEABLE.

DESCRIPTION	PART NO.
ROTARY HEAD COMPLETE	69022
ROTARY HOUSING ASSEMBLY	69019
ROTARY KNIFE ASSEMBLY	69015
CAP NUT(2-REQ'D)	69005
AXLE(2-REQ'D)	69002
5/16 FLAT WASHER(4-REQ'D)	1008
A690R & A691R FOAM & BLADE ASSEMBLY SIZES	
24"	364244
36"	364255
48"	364266
60"	364261
A692 FOAM & BLADE ASSEMBLY	364266

