VBULMAN Products, Inc.

1650 McReynolds Avenue, NW Grand Rapids, Michigan 49504-2091 616/363-4416, 616/363-4417 Fax: 616/363-0380 www.bulmanproducts.com

ASSEMBLY INSTRUCTIONS FOR T624 24", 27", 30", 40" CELLO / CUTTER BOX DISPENSER

- 1. Secure both feet to the unit's base using four #10-24 x 1/2" machine screws and four #10-24 keps hex nuts.
- 2. The 6-Roll Dispenser comes supplied with four small rubber grommets to be installed in the holes on the end of each foot. (These holes can also be used to mount the unit to a table or counter top. Mounting hardware is not included.)
- 3. Slide a black cutter head with two-way cutting blades onto any track. Use one #6-32 x 3/4" machine screw and one #6-32 nylock nut on each end of the track to act as stops for the black cutting head. Be careful not to tighten the nylock nut too tightly or else the track will compress and the cutting head will not slide as easily as it should.
- 4. Repeat step 3 for the remaining five cutting stations.
- 5. Load rolls onto the wood dowels feeding paper from over the top.
- 6. **OPTIONAL** Fasten Curling Ribbon Wires as shown. (Part #T72427)

HARDWARE PACK

- (4) #10-24 x 1/2" Slotted machine screws (Mfg. part no. 705)
- (4) #10-24 Keps Hex nuts (Mfg. part no. 3800)*
- (12) #6-32 x 3/4" Phillips machine screws (Mfg. part no. 693008)
- (12) #6-32 Nylock nuts (Mfg. part no. 820)
- (6) Black cutting heads (Mfg. part no. M885)
- (6) Wood dowels
- (1) Set of 4 rubber grommets (Mfg. part no. 518)
- (2) Feet (Mfg. part no. 62408)
- (1) Spring (Mfg. part number 118424) already attached
- *The keps hex nut is a hex nut with a free spinning lock washer attached.

HARDWARE FOR OPTIONAL CURLING RIBBON WIRES

- (6) Wire hook (Mfg. part no. 72421)
- (12) #6-32 x 3/8 slotted screws (Mfg. part no. 72408)
- (12) #6-32 keps hex nut (Mfg. part no. 8220)

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