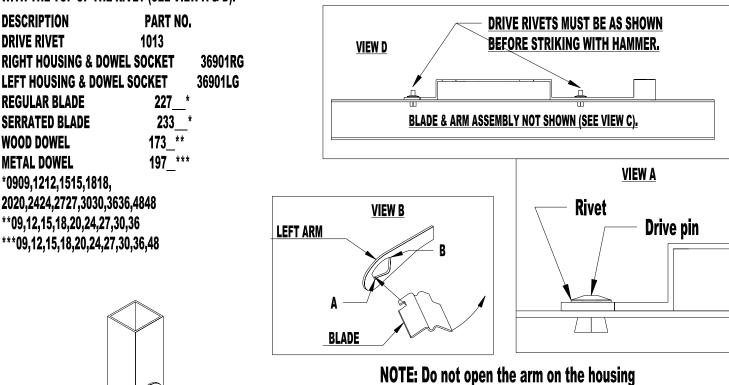
CUTTER ARM ASSEMBLY REPLACEMENT INSTRUCTIONS FOR UNITS WITH DRIVE RIVETS. T369 4-HIGH REGULAR T344 4-HIGH SERRATED

- 1. USE A PIN PUNCH, NAIL OR SMALL TOOL TO DRIVE THE RIVET PIN INTO THE HOLOW TUBE. REPEAT ON THE OTHER DRIVE RIVETS IF NECESSARY.
- 2. AFTER THE DRIVE RIVET PINS ARE PUNCHED THROUGH. REMOVE AND REPOSITION THE CUTTER ARM ASSEMBLY CORRECTLY, INSERT BLADE IF NECESSARY (SEE VIEWS B & C).
- 3. INSTALL THE NEW DRIVE RIVETS BY STRIKING WITH A HAMMER UNTIL THE DRIVE PIN IS FLUSH WITH THE TOP OF THE RIVET (SEE VIEW A & D).

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1013 DRIVE RIVET

1. Put both rivets thru holes in housing and square tubing as shown.

assembly prior to mounting the housing assembly.

- 2. Hold 2nd rivet and housing with one hand. Hit the 1st rivet with a hammer until the pin is flush with the head of the rivet.
- 3. Hold the housing with one hand and hit the 2nd rivet with a hammer until the pin is flush with the head of the rivet.

NOTE: THE DOWEL RESTS IN THE DOWEL SOCKETS NOT ON THE TEAR OFF BAR.

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