

R998-RKD 4 ROLL VERTICAL RACK ASSEMBLY INSTRUCTIONS

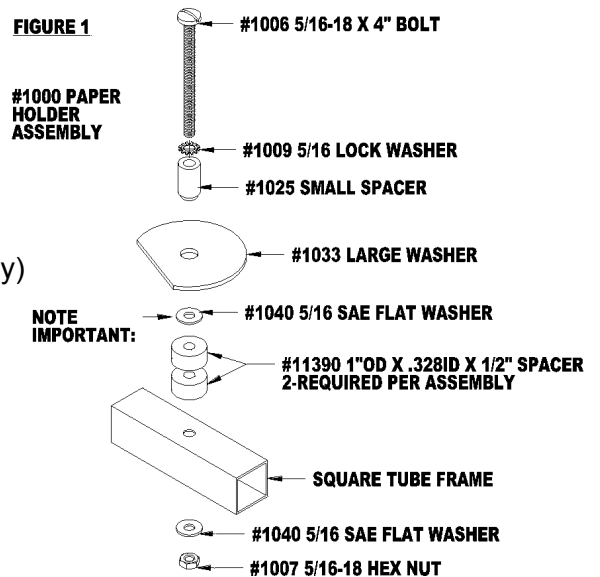
****TOOLS NEEDED: ADJUSTABLE WRENCH, PLIERS AND/OR SOCKET WRENCHES**

1. The unit is shipped complete in one carton containing two cutter C-sections, four metal dowels, casters and all hardware. Each C-section comes equipped with blades, arms and spring tension assemblies already installed.
2. To begin assembly, place the two C-sections with large dowel holes facing upwards so the two pieces fit together (Figure 2). Be sure all four blades open in the same direction. Fasten securely with four 1/4-20 x 1-3/4" bolts, nuts and washers.
3. Install the two 24" feet as shown (Figure 2). Tighten securely.
4. Install the casters at the base of the unit as shown (Figure 2). Tighten securely.
5. Next, assemble the four lower paper assemblies as shown (Figure 1). Install at the base of the unit; face the flat side of the large washer toward the cutting blade. Tighten all securely.
6. The four metal dowels are provided to secure the paper roll at the top of the C-sections. To load paper, pull the blade out of its closed position until it locks open. Lift the paper roll onto the lower paper assembly. Continuing to hold the paper in place, insert the metal dowel into the large hole at the top of the frame and push into the core of the paper roll. When installing your roll of material, be sure to position the paper roll properly so paper can be torn against the blade.

ASSEMBLY HARDWARE

- 8 - 1/4-20 x 1-3/4" bolts (#1178)
- 8 - 1/4" star washers (#1164)
- or 8 - 1/4" keps nuts (#11860) (for #1164 & #1186)
- 8 - 1/4-20 hex nuts (#1186)
- 4 - 5/16-18 x 4" bolts (#1006)
- 4 - 5/16" lock washers (#1009)
- 4 - Small spacers (#1025)
- 8 - Large spacers (#11390) (2 per assembly)
- 4 - 3-1/4" diameter washers (#1033)
- 16 - 5/16" sae flat washers (#1040)
- 4 - 5/16-18 hex nuts (#1007)
- 4 - 1/2" hex nuts (for casters) (#378)
- 2 - Locking swivel casters (#377)
- 2 - Swivel casters (#376)
- 4 - Metal dowels (#10110)

FIGURE 1



R998-RKD 4 ROLL VERTICAL RACK

FIGURE 2

