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## **R371-36 & R398-48 DELUXE 8 ROLL HORIZONTAL RACK ASSEMBLY INSTRUCTIONS**

**TOOLS REQUIRED:** Adjustable wrench, pliers and/or socket wrenches and Slotted screw driver

1. The unit is shipped in three separate bundles. One carton contains two T-shaped uprights, one support bar, casters, all assembly hardware and this instruction sheet. The remaining two bundles contain a total of eight deluxe paper cutters. The cutters for the 36" unit each include a wood dowel and the cutters for the 48" unit each include a metal dowel.
2. Begin assembly by fastening the two T-shaped uprights together with support bar, using four ¼" x 2" bolts, nuts and washers. (See Page 2, Figure 1.) Tighten securely.
3. Fasten cutters as shown in Figure 3. Begin from bottom as shown in Figure 3, working up to top of unit. Be sure to install cutters with each blade opening at top of cutter.
4. After all eight cutters are installed and tightened securely, fasten casters to base as shown in Figure 3.

Assembly is now complete.

5. To load paper, pull paper cutting blade upward until it reaches locking position. Insert wood dowel through paper roll, and place roll into dowel holders. Paper should unroll from top of roll if installed properly. Then push blade against paper roll.

### ASSEMBLY HARDWARE

### PART NUMBER

4 – ½" Nuts (For Casters)	378
4 – ¼" x 2" Bolts	67070
4 – ¼" Keps Hex Nuts	11860
4 – ¼" Flat Washers	1040
16 - #10 x 1 ¾" Bolts	379
16 - #10 Flat Washers	382
16 - #10 Keps Hex Nuts	3800



